

### Grade 20MnV6 Hollow Bar Stocked Sizes (mm)

Outside Dia	Inside Dia	Wall Thickness	Approx Weight Kg/Mtr
32	25	3.5	2.8
	20	6	4.2
	16	8	5
36	28	4	3.6
	25	5.5	4.5
	20	8	5.8
	16	10	6.7
40	32	4	4
	28	6	5.5
	25	7.5	6.7
	20	10	7.8
45	36	4.5	5
	32	6.5	6.7
	28	8.5	8.1
	*25	10	9.1
	20	12.5	10.4
50	40	5	6.7
	36	7	8.4
	32	9	10.2
	*28	11	11.3
	25	12.5	12.3
56	45	5.5	7.8
	40	8	10.6
	36	10	12.6
	32	12	13.9
	28	14	15.3
63	*53	5	8.1
	50	6.5	9.9
	45	9	12.8
	40	11.5	15.6
	36	13.5	17.2
	32	15.5	18.8
71	60	5.5	10
	56	7.5	12.9
	50	10.5	17
	45	13	19.8
	40	15.5	22.1
	36	17.5	23.9
75	*63	6	11.9
	60	7.5	14.3
	56	9.5	17.2
	50	12.5	21
	45	15	24.1
	40	17.5	26
80	67	6.5	13.1
	63	8.5	16.4
	56	12	21.7
	50	15	25.4
	45	17.5	28.8
	40	20	31.4
85	*70	7.5	15.7
	67	9	18.4
	61	12	23.3
	55	15	27.4
	50	17.5	31
	45	20	34
	*75	7.5	16.9
	71	9.5	20.7
	67	11.5	24.3

90	63 56 50 45	13.5 17 20 22.5	27.1 32.7 36.7 38.7
95	80 75 71 *69 67 63 59 56 50	7.5 10 12 13 14 16 18 19.5 22.5	18.1 22.9 26.7 28 29.7 32.8 36.4 37.9 42.6
100	85 80 75 71 63 56	7.5 10 12.5 14.5 18.5 22	19.9 25.7 30.7 33.9 39.6 45
106	90 85 80 75 71 63 56 50 45	8 10.5 13 15.5 17.5 21.5 25 28 30.5	22.1 27.1 31.9 36.7 40.9 47.8 53 55.6 61
112	95 90 85 80 *75 71 63	8.5 11 13.5 16 18.5 20.5 24.5	24.6 29.9 35.3 40.9 45 49.6 56.4
118	100 95 90 85 80 *75 71 63 50	9 11.5 14 16.5 19 21.5 23.5 27.5 34	27.5 33.1 38.5 43.9 49.8 53.7 58.7 63.7 72.7
125	106 100 95 90 *85 80 71	9.5 12.5 15 17.5 20 22.5 27	30.9 37.8 43.8 50 54.7 61.1 67.9
132	112 106 98 90 80 71 65 55	10 13 17 21 26 30.5 33.5 38.5	34.4 41.7 51.6 61.9 70.9 79 84.7 92
140	118 112 106 100 *95 90 80	11 14 17 20 22.5 25 30	39.9 47.5 55.3 64.1 68.7 76.2 84.7
150	*132 125 118 106 100 95 90 80 75	9 12.5 16 22 25 27.5 30 35 37.5	36.2 47.2 57.3 73.7 81.2 87.1 92.8 103 108.2
	136	12	49.3

160	132 122 *118 112 100 *95 90	14 19 21 24 30 32.5 35	55.8 71 76.9 85.3 101 107 112.1
170	145 140 130 *126 118 110 100 *90 80	12.5 15 20 22 26 30 35 40 45	54.8 63.5 79.6 85.9 97.8 109 122 133 144
180	155 150 *145 140 125 112 100 70	12.5 15 17.5 20 27.5 34 40 55	58.7 68 77 85.3 109.2 128 144 175
190	*170 165 160 *155 150 146 132 118 106	10 12.5 15 17.5 20 22 29 36 42	53.7 63.8 73.7 81.4 90.7 98.3 122 143 160
200	160 *150 140 *130 112	20 25 30 35 44	97.4 116 133.9 150 177
212	170 160 150 *140 125 92	21 26 31 36 43.5 60	108 128 147 164 189 233
224	180 *170 160 *144 132	22 27 32 40 46	119.6 141 161 190 211
236	190 *180 170 *160 *150 140	23 28 33 38 43 48	132 155 176 196 215 233
250	200 *190 180 *170 *160 150 100	25 30 35 40 45 50 75	152.5 175 198 219 239 258 334
265	*212 *200 *190 *180 *170	26.5 32.5 37.5 42.5 47.5	163 193 217 243 265
273	*241 *233 223 213 201 193 173	16 20 25 30 36 40 50	101 125 153 180 210 230 275
	*224 *212	28 34	185 217

280	*200 *190 *180	40 45 50	248 272 294
298	*266 258 248 238 226 218 208 198	16 20 25 30 36 40 45 50	111 137 169 199 233 255 281 306
300	*236 *224 212 200	32 38 44 50	226 260 292 323
315	*250 *236 *224 *212	32,5 39,5 45,5 51,5	238 280 314 346
324	*292 *284 274 264 *252 244 224	16 20 25 30 36 40 50	121 150 184 217 256 280 338
335	*266 *250 *236	35 42,5 49,5	279 327 369
355	*280 *265 *250	37,5 45 52,5	306 355 402
356	*324 *316 306 296 *284 276 256 236	16 20 25 30 36 40 50 60	134 166 204 241 284 311 377 438
368	*336 328 *318 308 *296 288 268	16 20 25 30 36 40 50	139 172 211 250 295 324 392
375	*300 *280	37,5 47,5	330 401
400	*355 *315	32,5 42,5	322 401
406	*374 *366 356 *346 *334 326 306 286	16 20 25 30 36 40 50 60	154 191 235 278 329 361 439 512
419	*387 *379 *369 *359 309	16 20 25 30 55	159 197 243 288 521
457	377 357 327 317	40 50 65 70	412 502 629 668
508	448 *428 408 388 368	30 40 50 60 70	354 462 565 663 756

Sizes indicated " \* " are not standard stock sizes. These and other sizes and grades are available ex-mill and/or ex-stock overseas. All sizes shown are nominal sizes only. For information on finished machine sizes and other technical data please contact our Sales Office. Weights are approximate only.

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